

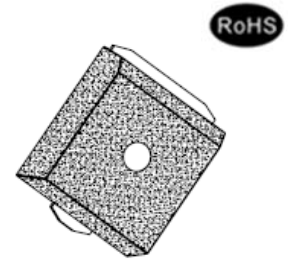


AKS Series 10kA Transient Voltage Suppressor

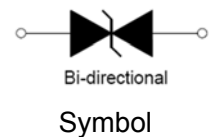
Rev.2.0

DESCRIPTION:

The AKS series of high current bi-directional transient suppressors are designed for A.C. line protection and high power DC bus clamping applications. They provide a clamping voltage lower than the avalanche voltage. Therefore, any voltage rise due to increased current conduction is contained to a minimum, providing the best possible protection level. They can also be connected in series and/or parallel to create very high capacity protection solutions.



SMT0-218Tab



FEATURES:

- ✧ Halogen-free.
- ✧ Bi-directional.
- ✧ Low slope resistance.
- ✧ Very low clamping voltage.
- ✧ Sharp breakdown voltage.
- ✧ RoHS compliant.
- ✧ Glass passivated junction.
- ✧ Meets MSL level 1, per J-STD-020, LF maximum peak of 260°C.
- ✧ Terminal: solder plated, solderable per J-STD-002.
- ✧ High power TVS with compact design in surface mount package.
- ✧ Plastic package has underwriters laboratory flammability 94V-0.
- ✧ Ideal for automatic pick and place assembly and reflow process to reduce the manufacturing cost and increase the soldering quality compared to axial leads package.
- ✧ High temperature reflow soldering: 260°C/40s at terminals.
- ✧ IEC61000-4-2 (ESD) ±30kV (air), ±30kV (contact).

ABSOLUTE MAXIMUM RATINGS (T_A=25°C, RH=45%-75%, unless otherwise noted)

Parameter	Symbol	Value	Unit
Minimum peak pulse current rating per 8/20μs IEC 61000-4-5	I _{PP}	10	kA
Operating junction temperature range	T _J	-55 to +125	°C
Storage temperature range	T _{STG}	-55 to +150	°C
Typical thermal resistance junction to lead	R _{θJL}	10	°C/W
Typical thermal resistance junction to ambient	R _{θJA}	50	°C/W

ELECTRICAL CHARACTERISTICS ($T_A=25^{\circ}C$)

Part Number	V_R	$V_{BR}@I_T$		I_T	$I_R@V_R$	$V_C@I_{PP}^{①}$	$I_{PP}^{①}$	$I_{PP}^{②}$		C_o
		Min(V)	Max(V)					Min(A)	Typ(A)	
AK10-058CS	58	64	70	10	10	110	10000	800	1000	8.5
AK10-066CS	66	72	80	10	10	120	10000	800	1000	7.5
AK10-076CS	76	85	95	10	10	140	10000	1400	1700	6.5
AK10-086CS	86	95	105	10	10	157	10000	1400	1700	6.5

① Surge waveform: 8/20 μ s

② Surge waveform: 10/350 μ s

V_R : Stand-off voltage -- Maximum voltage that can be applied

V_{BR} : Breakdown voltage

V_C : Clamping voltage -- Peak voltage measured across the suppressor at a specified I_{PP}

I_R : Reverse leakage current

RATINGS AND V-I CHARACTERISTICS CURVES ($T_A=25^{\circ}C$, unless otherwise noted)

FIG.1: V- I curve characteristics (Bi-directional with negative resistance)

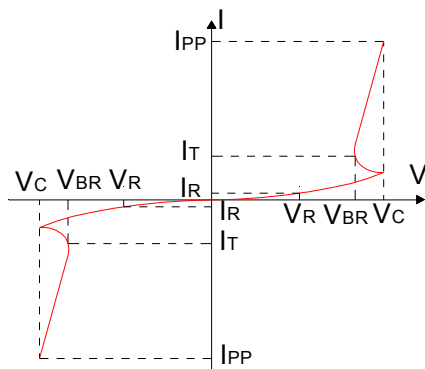


FIG.2: Typical V_{BR} vs. junction temperature

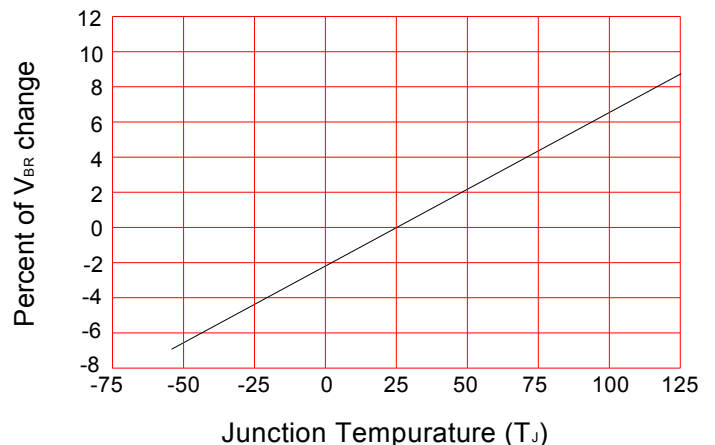


FIG.3: Pulse waveform

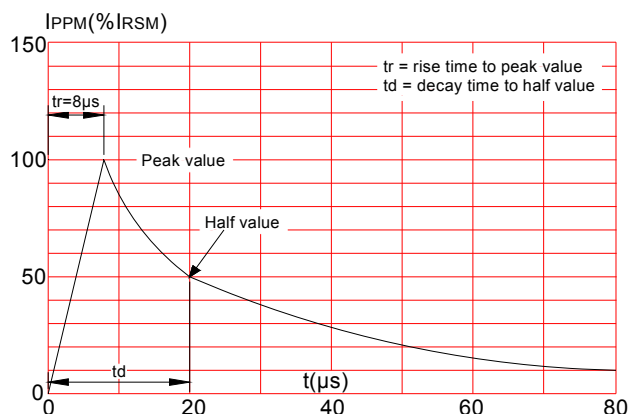


FIG.4: Pulse waveform

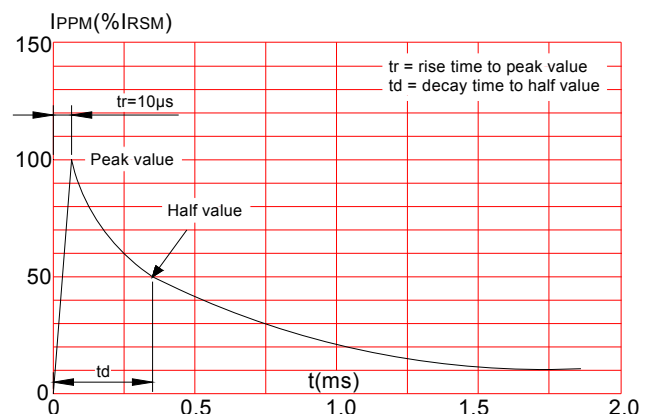


FIG.5: Pulse derating curve(8/20μs)

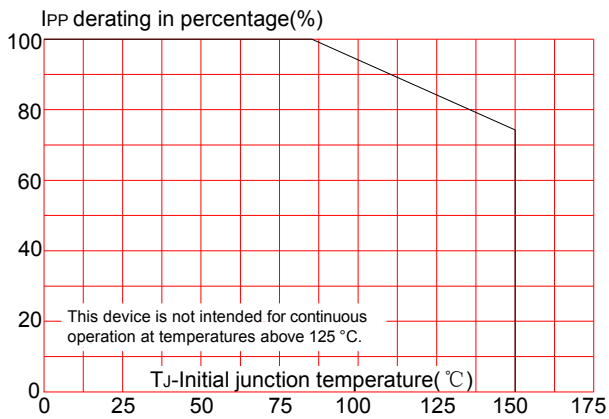
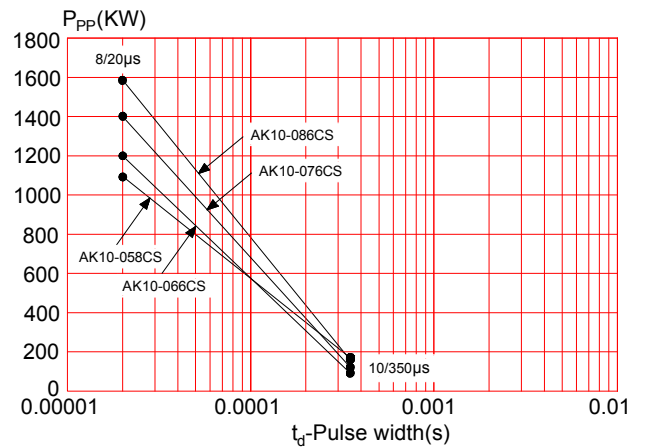
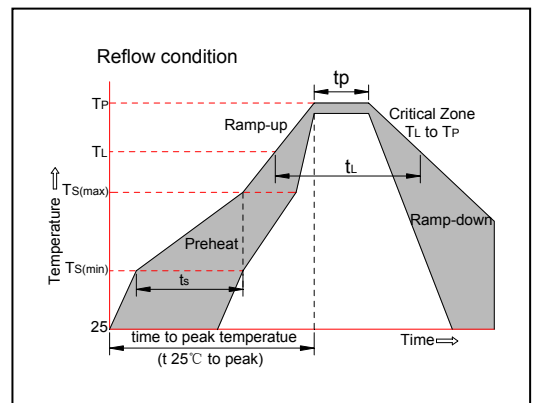


FIG.6: Peak pulse power dissipation vs. pulse width

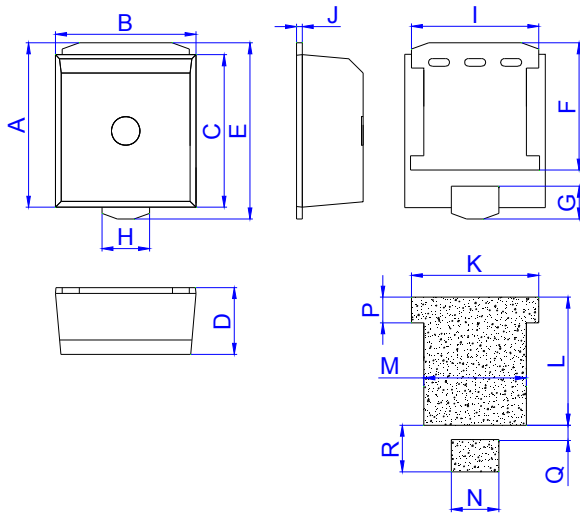


SOLDERING PARAMETERS

Reflow Condition		Pb-Free assembly (see figure at right)
Pre Heat	-Temperature Min ($T_{s(min)}$)	+150°C
	-Temperature Max($T_{s(max)}$)	+200°C
	-Time (Min to Max) (t_s)	60-180 secs.
Average ramp up rate (Liquidus Temp (T_L) to peak)		3°C/sec. Max
$T_{s(max)}$ to T_L - Ramp-up Rate		3°C/sec. Max
Reflow	-Temperature(T_L)(Liquidus)	+217°C
	-Temperature(t_L)	60-150 secs.
Peak Temp (T_p)		+260(+0/-5)°C
Time within 5°C of actual Peak Temp (t_p)		20-40secs.
Ramp-down Rate		6°C/sec. Max
Time 25°C to Peak Temp (T_p)		8 min. Max
Do not exceed		+260°C



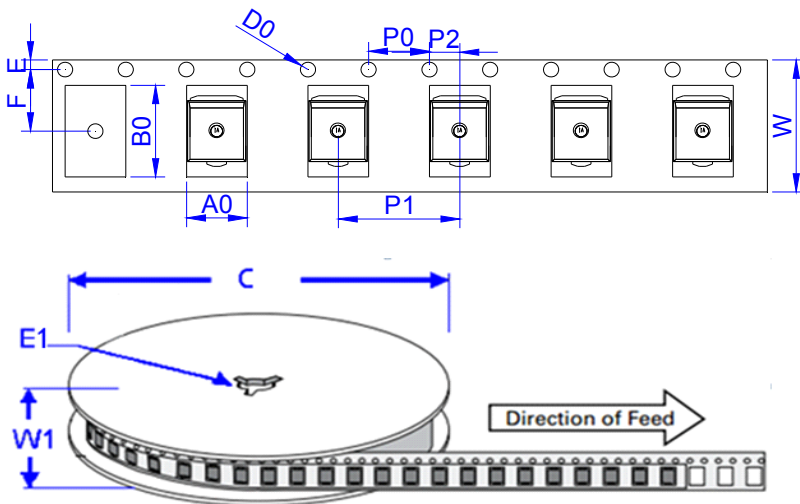
PACKAGE MECHANICAL DATA



SMTO-218Tab

Ref.	Dimensions					
	Millimeters			Inches		
	Min.	Typ.	Max.	Min.	Typ.	Max.
A	17.00		17.60	0.669		0.693
B	14.50		15.10	0.571		0.594
C	15.75		16.35	0.620		0.644
D	6.85		7.20	0.270		0.283
E	18.20		18.70	0.717		0.736
F	13.10		13.60	0.516		0.535
G	3.15		3.75	0.124		0.148
H	4.85		5.15	0.191		0.203
I	13.20		13.60	0.520		0.535
J	0.50		0.70	0.020		0.028
K		13.70			0.539	
L		13.45			0.530	
M		10.80			0.425	
N		5.30			0.209	
P		3.00			0.118	
Q		1.50			0.059	
R		4.90			0.193	

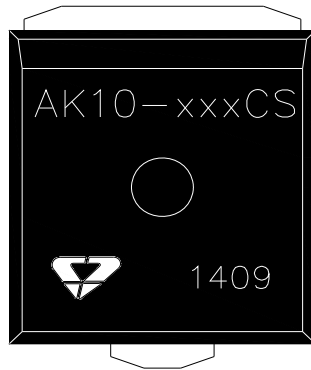
TAPE AND REEL SPECIFICATION-SMTO-218Tab



Ref.	Dimensions	
	Millimeters	Inches
A0	15.1 ± 0.3	0.594 ± 0.012
B0	18.8 ± 0.3	0.740 ± 0.012
C	330	13
D0	1.50 ± 0.1	0.059 ± 0.004
E	1.75 ± 0.2	0.069 ± 0.008
E1	13.30 ± 0.3	0.524 ± 0.012
F	14.20 ± 0.2	0.559 ± 0.008
P0	4.0 ± 0.2	0.157 ± 0.008
P1	20.0 ± 0.2	0.787 ± 0.008
P2	2.0 ± 0.2	0.079 ± 0.008
W	32.0 ± 0.2	1.260 ± 0.008
W1	36.0 ± 0.5	1.417 ± 0.020

PART No.	UNIT WEIGHT (g/PCS) typ.	REEL (PCS)	PER CARTON (PCS)	DESCRIPTION
AK10-xxxCS	6.48	400	1,600	13 inch reel pack

MARKING & ORDERING INFORMATION



AK 10 - xxx C S
(1) (2) (3) (4) (5)

- (1)AK series
- (2)I_{PP}=10kA
- (3)Reverse stand-off voltage
- (4)Bi-directional
- (5)Package:SMTO-218Tab

1409:In ninth week,2014

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